# SYNTHESIS OF UNIFORM CUBE SHAPE CuFe<sub>2</sub>O<sub>4</sub> NANOPARTICLES BY A HYDROTHERMAL METHOD

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### **1. INTRODUCTION**

Magnetic nanoparticles (NPs) have been of great interest because of its attractive features and wide range of extensive applications in catalyst, adsorption, and as a supercapacitor electrode [1-3]. The size and shape of NPs determine their physical and chemical features, which may function as a foundation for the development of new product [4, 5]. As a conventional magnetic material, magnetite  $Fe_3O_4$  and ferrites  $MFe_2O_4$  have yielded a great deal of paper featuring mumerous techniques and nanoparticle morphologies [6, 7].

In a previous report, solvothermal strategy has been widely used to synthesize many kinds of NPs with uniform size and shape, including monodisperse nanocrystals and microspheres MFe<sub>2</sub>O<sub>4</sub>. Controling the shape of NPs is also an equally improtant aspect of nano synthesis. However, the challenge to synthetically control the morphology of MFe<sub>2</sub>O<sub>4</sub> nanostructures with a simple method still remain up to date [8, 9]. Compared with other ferrites,  $CuFe_2O_4$  NPs has attracted more attention due to its property and application in catalysis for it is inexpensive and environmental friendly [10, 11]. Additional,  $CuFe_2O_4$  NPs can be recovered conveniently after the reaction by a magnet [12-14].

In this study, monodisperse NPs cube shape  $CuFe_2O_4$  were successfully synthesized through a hydrothermal method. The  $CuFe_2O_4$  NPs has a superparamagnetic and an uniform cube shape structure.

### 2. EXPERIMENTAL

### 2.1. Material

Iron(II) sulfate heptahydrate (FeSO<sub>4</sub>.7 $H_2O$ ), oleic acid (OA), ethanol (EtOH), sodium hydroxide (NaOH), copper sulphate pentahydrate (CuSO<sub>4</sub>.5 $H_2O$ ) were purchased from Aladdin Chemical Co., Ltd. All the reagents were of analytical grade and used without further purification, and solution were prepared using deionized water.

### 2.2. Synthesis of cube shape CuFe<sub>2</sub>O<sub>4</sub> NPs

In a typical synthesis, 1.5 g NaOH, 15 mL H<sub>2</sub>O, 9 ml ethanol, and 15 mL oleic acid (OA) were mixed together to form an even solution. After stirring for 30 min, an aqueous solution of 2 mmol FeSO<sub>4</sub>.7H<sub>2</sub>O (0.56 g) and 1 mmol CuSO<sub>4</sub>.5H<sub>2</sub>O (0.25 g) (in 21 mL de-inozed water) was the added. After further stirring for 30 min, the solution was transferred into an autoclave and kept at 160°C, 180°C, 200°C for 10h, respectively. The system was then allowed to cool to room temperature. The CuFe<sub>2</sub>O<sub>4</sub> products were isolated by strong magnetic suction, and washed with ethanol and deionized water several times [3].

### 2.3. Characterization

Powder X-ray diffraction (XRD) spectra were obtained by a Rigaku D/max-2400 diffractometer using Cu-K $\alpha$  radiation in the 2 $\theta$  range of 10-90°. Transmission electron microscopy (TEM) images were obtained on a Tecnai G2 F30, FEI, USA. SEM images was collected on a Hitachi S-4800 field emission scanning electron microscope equipped with a Horiba EMAX energy-dispersive X-ray analyser. Magnetic measurements of CuFe<sub>2</sub>O<sub>4</sub> NPs were investigated with a quantum design vibrating sample magnetometer (VSM) at room temperature in an applied magnetic field sweeping from -15 to 15 kOe.

### **3. RESULTS AND DISCUSSION**

The morphologies and structural of the synthesized  $CuFe_2O_4$  NPs were analyzed by SEM. As is illustrated in Fig. 1 (a,b and c) with a uniform cube shape, resulting from a minimized surface energy.



Fig. 1. SEM image of the CuFe<sub>2</sub>O<sub>4</sub> NPs formed at different temperatures; (a) 160°C, (b) 180°C and (c) 200°C

We can draw from Fig. 1 that the size of  $CuFe_2O_4$  NPs increased with the increase of reaction temperature.



Fig. 2. TEM image of the CuFe<sub>2</sub>O<sub>4</sub> NPs formed at different temperatures; (a) 160°C, (b) 180°C and (c) 200°C

TEM image (Fig. 2) confirms the  $CuFe_2O_4$  NPs shape is cube structure. The particles were well dispersed with a mean particle size of about 50 nm.

The XRD patterns of the CuFe<sub>2</sub>O<sub>4</sub> NPs is shown in Fig. 3. The XRD pattern of the CuFe<sub>2</sub>O<sub>4</sub> NPs shows the characteristic peaks of magnetite NPs. The sharp and strong peaks confirm that the products are well crystallized. The CuFe<sub>2</sub>O<sub>4</sub> NPs show five characteristic diffraction peaks at 2 theta =  $30.3^{\circ}$ ,  $35.6^{\circ}$ ,  $43.2^{\circ}$ ,  $57.2^{\circ}$  and  $63.0^{\circ}$  corresponding to (220), (311), (400), (511), and (440), respectively [15].

From the SEM, TEM and XRD, we can draw conclusions. The reaction temperature at  $180^{\circ}$ C is the best condition for synthesized unifrom cube shape CuFe<sub>2</sub>O<sub>4</sub> NPs.



**Fig. 3.** XRD of CuFe<sub>2</sub>O<sub>4</sub> NPs formed at different temperatures; (a) 160°C, (b) 180°C and (c) 200°C

Fig. 4 shows the FT-IR spectra of  $CuFe_2O_4$  NPs. The IR spectra show main absorption bands at ~580 cm<sup>-1</sup>, corresponding to the the metal oxygen stretching vibrations of octahedral and tetrahedral ions [15]. The absorption broad band at ~3400 cm<sup>-1</sup> represents the stretching mode of H<sub>2</sub>O molecules and OH groups. The band around 1600 cm<sup>-1</sup> is corresponds to the bending mode of H<sub>2</sub>O molecules.



Fig. 4. FT-IR spectra of CuFe<sub>2</sub>O<sub>4</sub> NPs with reaction temperatures 180°C

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**Fig. 5.** Room temperature magnetization curves of the CuFe<sub>2</sub>O<sub>4</sub> NPs with reaction temperatures 180°C

The magnetic measurements were carried out by VSM at room temperature. The magnetization curves measured for  $CuFe_2O_4$  is shown in Fig. 5. The magnetic saturation values of  $CuFe_2O_4$  is 20.5 emu/g. The abovementioned results indicated an easy and efficient way to separate and recycle the  $CuFe_2O_4$  from the solution by an external magnetic field.

### **4. CONCLUSION**

In summary,  $CuFe_2O_4$  NPs which features with superparamagnetic, and cube shape structure was synthesized by a hydrothermal method. It can also be valuable in catalyst, medicine, and as supercapacitor electrode, and in nano composite materials.

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## SUMMARY

In this study,  $CuFe_2O_4$  nanoparticles (NPs) which features with superparamagnetic, and uniform cube shape structure was synthesized by a hydrothermal method. The prepared samples were characterized by scanning electron microscope (SEM), transmission electron microscopy (TEM), vibrating sample magnetometer (VSM), X-ray powder diffraction (XRD). The  $CuFe_2O_4$  NPs were well dispersed with a mean particle size of about 50 nm. The  $CuFe_2O_4$  NPs is extremely useful for support catalyst in heterogeneous catalysis applications and adsorption.

Keywords: Cube shape CuFe<sub>2</sub>O<sub>4</sub>, superparamagnetic, nanoparticles.

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